Name	Incoming Quality Control for Electric Fan Components of SF Fan						
Page Properties Page Properties Page Properties Page Properties Page Properties Page Properties Page Page Properties Page	No.	Name	ltem	Technical Requirements	Test Method	Sampling Classification	
Page & Person Code Intention Simples in page and page	1	Plug & Power Cord	Appearance	model 227 IEC 52 2/3×0.5(0.75)mm2 or 227IEC53(RVV) 2/3×0.75mm2 plug, specifications 10A 250V ~ and 6A 250V, correct manufacturer	Visual Inspection	MIN	
Security			Electrical Strength	together, and expose about 25mm above the water surface, 5mA 2500V 1min no breakdown or flashover; 2. 5mA 2500V 4s no breakdown or	Insulation Tester	CR	
Clear Terminal Films Recorded Color markings Color marketings			Structural Inspection	thickness t=1.50-0.1mm, width b=6.40-0.22mm, distance from plug edge ≥6.5mm, power cord 2/3	Micrometer, Caliper	MAJ	
County Terminal Imme Recorded Imme Recorded County Security the fluore source is measured. County	2	Closed Terminal	Appearance		Visual Inspection	MIN	
Appearance Intext shape, no obvious defects, bright decroplosed surface, uniform color, no nutr. Transition of the control of the control of the color of the col			Flame Retardant	automatically 30s after the flame source is	Manual/Visual Inspection	CR	
Appearance Appearance Lenv Voltage Start Notice Lenv Voltage Start Notice Insulation Feet Swing Intend Test Electrical Strength 1500 V 3s SnA No breakdown, no fishbower. Electrical Strength 1500 V 3s SnA No breakdown, no fishbower. Thermal Faus Insulation Feet Swing Intend Test Insulation Feet Swing Intend Test Thermal Faus Insulation Feet Swing Intend Test Insulation Test Insulation Feet Swing Intend Test Insulation T			Performance Check	Cannot be arbitrarily removed after tightening.	Visual Inspection	MAJ	
Notice Note		Motor	Appearance	electroplated surface, uniform color, no rust,	Visual Inspection	MIN	
Imput Power Motor's injust power meets order requirements. Voltage Current Power Tester MAJ Electrical Strength 1800V 3.5 Sm. N to breakdown, no flashover. Swing Head Test Soning hand flexible, left and right uniform. Visual inspection MIN Thermal Form Interest appearance, no Adopting cracks, complete material motor wires. Correct and clear model and specifications, supplements. Included and specifications, supplements. Included and specifications, supplements and supplements. Included and specifications and shall solve the supplements of the supplements. Included in the strength of the supplements. Included in the strength of the supplements. Included in the supplements of the supplements of the supplements of the supplements. Included in the supplements of the supplements of the supplements. Included in supplements of the supplements of the supplements. Included in supplements of the supplements of the supplements. Included in supplements of the supplements of the supplements. Included in supplements of the supplements of the supplements. Included in supplements of the supplements of the supplements. Included in supplements of the supplements of the supplements. Included in supplements of the supplements of the supplements of the supplements. Included in supplements of the supplements of the supplements. Included in supplements of the supplements of the supplements. Included in supplements of the supplements of the supplements. Included in supplements of the supple			Low Voltage Start		Test Bench	MAJ	
Motor Electrical Strength 1800/ \$1.5 mA No breakdown, no flashover. Incudation Tester CR			Noise	No abnormal noise during operation.	Manual/Visual Inspection	MIN	
Electrical Strength 100V 3s 5mA No broaddown, no flashover. Soving Head Test 5 Swing head flexible, left and right uniform. Thermal Fuse instant appearance, no chipping, cacks, compilete minuted appearance with the compilete minuted and specifications, uspiler meets requirements. Appearance of demands on compiler meets requirements. Insulation Test 1500V 5s 5m no broaddown, no flashover. Insulation Test 1500V 5s 5m no broaddown, no flashover. Timer Operation Personal Fuse manufactor in the transport of the compiler and size 15%, created and sea point horizon. Appearance flexible states appearance, more than the complete and clear manufactor. Balance Check No broaddown, no flashover insulation, resets to any position within the corresponding time. Appearance/Size meets template requirements. Balance Check No broaddown, no flashover insulation within the corresponding time. Appearance/Size meets template requirements. Balance Check No broaddown, no flashover insulation within the corresponding time. Appearance/Size meets template requirements. Caliper MAJ Appearance meets template requirements. Caliper MAJ Appearance meets template requirements. Caliper MAJ Appearance meets the appearance meets to appear to the complete and clear maching complete and cl			Input Power	Motor's input power meets order requirements.	Voltage Current Power Tester	MAJ	
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Thermal Flue Therm			Swing Head Test	Swing head flexible, left and right uniform.	Visual Inspection	MIN	
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Capacitor Insulation Test	4	Capacitor	Appearance	deformation, complete markings, CBB61 nominal	Visual Inspection	MIN	
Appearance nations that shape, no cracking, complete and clear markings. Timer Operation Operation Operation Operation Appearance/Size Appearance/Size Intact appearance, smooth surface, no obvious scracks, no deformation, uniform color, Size meets remplate requirements. Balance Check No obvious vibration. Manual, Visual Inspection MIN Manual, Visual Inspection MAJ MAJ MAJ Manual, Visual Inspection MAJ MAJ MAJ Manual, Visual Inspection MAJ MAJ MAJ MAJ MAJ Manual, Visual Inspection MAJ MAJ MAJ MAJ MAJ MAJ MAJ MA			Insulation Test	Insulation test between capacitor poles and shell:	Insulation Tester	CR	
Passic Parts Pass							
Appearance/Size Appearance/Size Balance Check Robbinsurface, no obvious scratches, no deformation, uniform color. Size meets template requirements. Balance Check Robbinsurface, no obvious burrs, desoldering, uniform color, sulform color, sulform color, sulform arrangement between lines. Size Check Meets template requirements. Caliper MAJ Appearance Intact shape, no cracking, complete and clear markings (clearly shows model, trademark). Operation Ught operation, reliable action, good contact points. Size Actual assembly is good. Electrical Strength 1800V, 5s, 10mA no breakdown, no flashover. Insulation Tester CR Appearance Plastic Parts Appearance Actual assembly. Manual, Visual Inspection MAJ Intact shape, no convious burrs, cracks; material, supplier consistent with certified product list. Size Check Actual assembly. Manual, Visual Inspection MAJ Intact shape, no obvious defects, bright effectively listed surface, uniform color, no rust, firmly assembled. Low Voltage Start Low Voltage Start Noise No abnormal noise during operation. Ear Listening MIN Test Bench MAJ Input Power Insulation Size Actual assembly. Manual, Visual Inspection MIN Test Bench MAJ Test Bench MAJ Input Power Insulation Size Actual assembly. Manual, Visual Inspection MIN Test Bench MAJ Insulation Size Actual assembly. Manual, Visual Inspection MIN Test Bench MAJ Insulation Size Actual assembly. Manual, Visual Inspection MIN Test Bench MAJ Insulation Tester CR Manual, Visual Inspection MIN Test Bench MAJ Appearance Smooth surface, no scratches, damage; clear and correct wire surface markings. Visual Inspection MIN Appearance Correct wire surface markings. Visual Inspection MIN Appearance Cre obvious burrs, cracks. Visual Inspection MAJ Appearance Cre obvious defects, bright effects, bright effects	5	Timer		Flexible rotation after installation, resets to any			
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12 Carton			Insulation Test		Insulation Tester	CR	
	12	Carton	Appearance	Clean appearance, no obvious burrs, cracks.	Visual Inspection	MAJ	
			Size	Consistent with drawing dimensions.	Manual	CR	